

هيئة كهرباء ومياه دبي Dubai Electricity&Water Authority



RFQ NUMBER	: 2332400807
DATE	: 22.03.2024
REQ No	: 1032400934
REQ TITLE	: 1032400934 INTEGRITY
DELIVERY LOCATION	
CLOSING DATE	: 15.04.2024
CLOSING TIME	: 10:00:00

SL NO	ITEM CODE	SERVICE ID	DESCRIPTION	QTY	UOM	BRAND/ORIGIN	WARRANTY	UNIT PRICE	TOTAL PRICE
1		ITEM-00001	IMPLEMENTATION OF A RISK BASED INSPECTION (RBI) PROGRAM AND ASSETINTEGRITY ASSESSMENT FOR THE CARBON STEEL PIPING SYSTEM AND VESSELS INACCORDANCE WITH API 580 RISK BASED INSPECTION AND API 581 BASE RESOURCEDOCUMENT.SYSTEM DESCRIPTION: TESTIAC SYSTEM IN L1-STATION. IT INCLUDES:1.#HP AMMONIA RECEIVER VESSEL- 1 NO.2.#HP & LP AMMONIA SUCTION SEPARATOR VESSEL- 2 NOS.3.#LUBE OIL/ AMMONIA SEPARATOR V ESSEL- 4 NOS.4.#OIL RECUPERATOR AND ECONOMIZER VESSEL- 5 NO.5.#HEADER AND PIPES SIZES: DN15 TO DN400 AS PER P&ID. TOTAL QUANTITYHAS TO BE ESTIMATED DURING SITE VISIT PRIOR TO SUBMITTING QUOTATION.SCOPE OF WORK:THE PROJECT SCOPE OF WORK DEFINES THE REQUIREMENTS FOR THE DEVELOPMENTAND IMPLEMENTATION OF THE RISK BASED INSPECTION (RBI) APPROACH AND THEASSET INTEGRITY SERVICES FOR THE		EA				



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			CARBON STEEL						
			PIPING SYSTEM AND VESSELSAS						
			FOLLOWS:INTEGRITY ASSESSMENT:A.#BASELINE						
			PREPARATION:1.#PREPARATION OF CORROSION						
			LOOP / RISK MATRIX BASE						
			D ON GATHERED DESIGNDATA, SERVICE AND						
			MAINTENANCE HISTORY DATA.2.#DEVELOPMENT						
			OF THE INTEGRITY MANAGEMENT PLAN						
			(IMP).3.#DEVELOPMENT						
			OF THE INSPECTION TEST PROTOCOL (ITP) TO						
			IMPLEMENT IMPAND TO COLLECT DATA ON						
			PRESENT CONDITION OF THE ASSET UNDER						
			STUDY.4.#THE INSPE						
			CTION TEST PROTOCOL (ITP) WILL COVER ALL THE						
			INSPECTIONACTIVITIES RELATED TO ALL						
			COMPONENTS ITEMS FOR THE PIPING SYSTEM						
			AND THEVESSE						
			LS WITH THE RELATED DAMAGE MECHANISM AND						
			INSPECTION TECHNIQUE USED.B.#SITE						
			SURVEY:1.#NDE DATA COLLECTION BY AN						
			ACCREDITED NDE CONTRA						
			CTOR. (CONSULTANTSHALL CONFIRM NDE DATA						
			COLLECTION WILL BE DONE THROUGH A DAC						



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			(DUBAIACCREDITATION CENTER # DUBAI MUNICIPALITY ACCRED ITED NDE CONTRACTOR)2.#VISUAL INSPECTION SHALL BE 100% OF THE ENTIRE SYSTEM UNDER THESCOPE.3.#NDE CONTRACTOR WILL PROVIDE THE RAW DA TA COLLECTED AS A PART OF NDEDATA COLLECTION IN MICROSOFT EXCEL FORMAT WITH THE FOLLOWING DETAILS STATION / AREA / LOCATION- SYSTE M / SUB SYSTEM / EQUIPMENT PING SYSTEM KKS OR UNIQUEIDENTIFICATION NUMBER CML NUMBER- OEM DESIGN PARAMETERS AS APPLICABLE MATERI AL- DATE OF COLLECTION- EQUIPMENT / METHOD USED FOR DATA COLLECTION4.#CRITERIA FOR THE NUMBER OF CML IN AN EQUIPMENT OR PIPING SHALL SEDON APPLICABLE INSPECTION CODE OR FIRM ENGINEERING JUSTIFICATION. ITSHALL BE SHARED WITH DEWA FOR REVIEW / ACCEPTANCE.C.#CML MARK ING:1.#A MARKUP DRAWING WILL BE PREPARED						
			ENGINEERING JUSTIFICATION. ITSHALL BE SHARED WITH DEWA FOR REVIEW / ACCEPTANCE.C.#CML						



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			SHOWING ALL THE CML LOCATIONS.2.#COPY OF EXISTING ISOMETRIC DRAWINGS USED TO MARK CML POINT S.#CONSULTANT SHALL CONFIRM IN CASE ISOMETRIC DRAWINGS ARE NOTAVAILABLE; A LEGIBLE FREEHAND SKETCH SHALL BE PREPARED BY THE CONSULT ANTFOR CML MARKING. #ALL CML MARKUP DRAWINGS SHALL BE SUBMITTED TO DEWA ALONG WITH THEFINAL REPORT.3.#CONDITION MONITORING LOCATION (CML) MARKING WILL BE DONE ON THEPLACE WHERE NDE DATA WILL BE COLLECTED.4.#A UNIQUE IDENTIFICATION WILL BE DEVELOPED FOR CMLS.5.#WHE REVER PRACTICALLY POSSIBLE, THE MARKING AT SITE WILL BE PERMANENTTYPE FOR FUTURE						-
			REFERENCE.D.#INITIAL INSPECTION: DATA SCREENING AGA INST THE DESIGN CRITERIA.1.#CALCULATE THICKNESS REDUCTION / AGAINST DESIGN THICKNESS /CONSTRUCTION CODE.2.#CONFIRM METAL LOSS IS WIT						



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			HIN THE CORROSION ALLOWANCE PROVIDED BY						
			OEM(CONSULTANT SHALL CONFIRM, IN CASE OEM						
			DATA IS NOT AVAILABLE, #MINIMUMDESIGN						
			THICKNESS# S						
			HALL BE CALCULATED BY THEM USING THE						
			ORIGINALCONSTRUCTION CODE)3.#REMAINING						
			LIFE (RL) CALCULATION, CONSIDERING METAL						
			LOSS AS LINEAR.						
			4.#FOR CML POINT, WHICH ARE IDENTIFIED WITHIN						
			THE ACCEPTABLE CRITERIA, RE-INSPECTION,						
			RE-EVALUATION SCHEDULE WILL BE						
			PROVIDED.5.#LOCA						
			TIONS FALLING SHORT OF ACCEPTANCE CRITERIA						
			AS PER THE ORIGINALCODE OF CONSTRUCTION						
			PARAMETERS WILL BE TABULATED FOR FFS						
			ASSESSMENT.E						
			.#FURTHER INSPECTION: FI S FOR SERVICE						
			ASSESSMENT1.#FFS LEVEL 1 AND FFS LEVEL 2						
			ASSESSMENTS AS APPLICABLE, WILL BECARRIED						
			OUT AS PER						
			API 579 FOR THE SELECTED POINTS FROM						
			INITIALINSPECTION.2.#WITH THE AVAILABLE NDE						
			DATA, FLAW TYPE AND DAMAGE MECHANISM WILL						



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			BEIDENTI FIED.3.#FFS ASSESSMENTS WILL BE DONE PRIMARILY FOR THE IDENTIFIED FLAW /DAMAGE MECHANISM.4.#IN ANY CASE, IF THE PRIMARY TYPE OF DAMA GE MECHANISM IS NOT EVIDENT, IT MAY BE NECESSARY TO USE MULTIPLE ASSESSMENT PROCEDURES FROM RELEVANTCODE TO FIND THE DAMAGE MECHANISM AFFECTING THE EQUIPMENT WITH CREDIBLECERTAINTY.5.#THROUGH FFS ASSESSMENT CRITERIA, ONCE IT HAS BEEN ESTABLISHED THATTHE COMPONENT C ONTAINING THE FLAW IS ACCEPTABLE AT THE CURRENTCONDITION, THE REMAINING LIFE FOR THE COMPONENT WILL BE DETERMINED.6.#REMAINING LIFE WILL BE ESTIMATED BASED ON THE QUALITY OF AVAILABLEINFORMATION, ASSESSMENT LEVEL, AND APPROPRIATE ASSUMPTIONS TO PROVIDE ANADEQUATE SAFETY FACTOR FOR OPERATION UNTIL THE NEXT						PRICE
			SCHEDULEDINSPECTION.7.#FFS REPORT						



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			CONFIRMING ALL THE STEPS AS PER API 579 °						
			FLAW / DAMAGE						
			CALCULATION WILL BE MADE FOR EACH						
			ASSESSED COMPONENT.8.#NEXT COURSE OF						
			ACTION / INSPECTION INTERVAL / RERATING						
			PARAMETER IFANY / RET						
			IRING OR REPLACEMENT RECOMMENDATIONS AND						
			ALL THE OTHERRECOMMENDATION FOR FUTURE						
			OPERATION SHALL BE INCLUDED IN THE						
			REPORT.9.#A DETAI						
			LED REPORT INCLUDING BUT NOT LIMITED TO THE						
			DOCUMENTSMENTIONED UNDER THE TITLE						
			"REPORT" WILL BE ESTABLISHED AS A PART OF						
			THISINSPECT						
			ION PROCESS.F.#EXTRA REQUIREMENTS FROM						
			DEWA:1.#CONSULTANT SHALL PROVIDE THE CV OF						
			THE PROJECT TEAM ALONG WITH THISPROPOSAL						
			FOR DEWA						
			REVIEW. PROJECT TEAM SHALL HAVE QUALIFIED						
			CORROSIONENGINEERS, PROCESS ENGINEERS						
			AND FFS ANALYSTS WITH						
			SUFFICIENTEXPERIENCE.2.#PHYSIC						
			AL BOUNDARY OF THE WORK SCOPE WITH						



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			EXCLUSIONS, IF ANY IS NOTFOUND. IT IS VERY IMPORTANT AND IT SHALL BE AGREED BY DEWA ANDCONSULTANT AND EXPLICITLY MENTIONED IN THE PROPOSAL.3.#SITE VISIT AND TECHNICAL MEETING IS MANDATORY BEFORE SUBMITTING THEOFFER						
2		ITEM-00001	IMPLEMENTATION OF A RISK BASED INSPECTION (RBI) PROGRAM AND ASSETINTEGRITY ASSESSMENT FOR THE CARBON STEEL PIPING SYSTEM AND VESSELS INACCORDANCE WITH API 580 RISK BASED INSPECTION AND API 581 BASE RESOURCEDOCUMENT.SYSTEM DESCRIPTION: TESTIAC SYSTEM IN L1-STATION. IT INCLUDES:1.#HP AMMONIA RECEIVER VESSEL- 1 NO.2.#HP & LP AMMONIA SUCTION SEPARATOR VESSEL- 2 NOS.3.#LUBE OIL/ AMMONIA SEPARATOR V ESSEL- 4 NOS.4.#OIL RECUPERATOR AND ECONOMIZER VESSEL- 5 NO.5.#HEADER AND PIPES SIZES: DN15 TO DN400 AS PER P&ID. TOTAL QUANTITYHAS TO BE ESTIMATED DURING SITE VISITSCOPE OF	1	LOT				



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			WORK:THE PROJECT SCOPE OF WORK DEFINES THE REQUIREMENTS FOR THE DEVELOPMENTAND IMPLEMENTAT ION OF THE RISK BASED INSPECTION (RBI) APPROACH AND THEASSET INTEGRITY SERVICES FOR THE CARBON STEEL PIPING SYSTEM AND VESSELSAS FOL LOWS:INTEGRITY ASSESSMENT:A.#BASELINE PREPARATION:1.#PREPARATION OF CORROSION LOOP / RISK MATRIX BASED ON GATHERED DESIGNDATA, SERVI CE AND MAINTENANCE HISTORY DATA.2.#DEVELOPMENT OF THE INTEGRITY MANAGEMENT PLAN (IMP).3.#DEVELOPMENT OF THE INSPECTION TEST PROTOCOL (ITP) TO IMPLEMENT IMPAND TO COLLECT DATA ON PRESENT CONDITION OF THE ASSET UNDER STUDY.4.#THE INSPECTION TEST PROTOCOL (ITP) WILL COVER ALL THE INSPECTIONACTIVITIES RELATED TO ALL COMPONENTS ITEMS FOR THE PIPING SYSTEM AND THEVESSELS WITH THE RELATED						FRICE
			DAMAGE MECH						



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			ANISM AND INSPECTION TECHNIQUE USED.B.#SITE						
			SURVEY:1.#NDE DATA COLLECTION BY AN						
			ACCREDITED NDE CONTRACTOR.						
			(CONSULTANTSHALL CONFIRM						
			NDE DATA COLLECTION WILL BE DONE THROUGH A						
			DAC (DUBAIACCREDITATION CENTER # DUBAI						
			MUNICIPALITY ACCREDITED NDE						
			CONTRACTOR)2.#VISUAL I						
			NSPECTION SHALL BE 100% OF THE ENTIRE						
			SYSTEM UNDER THESCOPE.3.#NDE CONTRACTOR						
			WILL PROVIDE THE RAW DATA COLLECTED AS A						
			PART OF NDEDA						
			TA COLLECTION IN MICROSOFT EXCEL FORMAT						
			WITH THE FOLLOWING DETAILS STATION / AREA /						
			LOCATION- SYSTEM / SUB SYSTEM / EQUIPMENT						
			PING						
			SYSTEM KKS OR UNIQUEIDENTIFICATION						
			NUMBER CML NUMBER- OEM DESIGN						
			PARAMETERS AS APPLICABLE MATERIAL- DATE						
			OF COLLECTION- EQUIPME						
			NT / METHOD USED FOR DATA						
			COLLECTION4.#CRITERIA FOR THE NUMBER OF						
			CML IN AN EQUIPMENT OR PIPING SHALL SEDON						



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SL NO	ITEM CODE	SERVICE ID	DESCRIPTION APPLICABLE INSPECTION CO DE OR FIRM ENGINEERING JUSTIFICATION. ITSHALL BE SHARED WITH DEWA FOR REVIEW / ACCEPTANCE.C.#CML MARKING:1.#A MARKUP DRAWING WILL BE PREPARED SHOWING ALL THE CML LOCATIONS.2.#COPY OF EXISTING ISOMETRIC DRAWINGS USED TO MARK CML POINTS.·#CONSULTANT SHALL CONFIRM IN CASE ISOMETRIC DRAWINGS ARE NOTAVAILABLE; A LEGIBLE FREEHAND SKETCH SHALL BE PREPARED BY THE CONSULTANTFOR CML MARKING.·#ALL CML MA RKUP DRAWINGS SHALL BE SUBMITTED TO DEWA ALONG WITH THEFINAL REPORT.3.#CONDITION MONITORING LOCATION (CML) MARKING WILL BE DONE ON T HEPLACE WHERE NDE DATA WILL BE COLLECTED.4.#A UNIQUE IDENTIFICATION WILL BE DEVELOPED FOR CMLS.5.#WHEREVER	QTY	UOM	BRAND/ORIGIN	WARRANTY		
			PRACTICALLY POSSIBLE, THE MARKING AT SITE WILL BE PERMANENTTYPE FOR FUTURE REFERENCE.D.#INITIAL INSPECTION: DATA						



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			SCREENING AGAINST THE DESIGN						
			CRITERIA.1.#CAL						
			CULATE THICKNESS REDUCTION / AGAINST						
			DESIGN THICKNESS /CONSTRUCTION						
			CODE.2.#CONFIRM METAL LOSS IS WITHIN THE						
			CORROSION ALLOWANCE PRO						
			VIDED BY OEM(CONSULTANT SHALL CONFIRM, IN						
			CASE OEM DATA IS NOT AVAILABLE,						
			#MINIMUMDESIGN THICKNESS# SHALL BE						
			CALCULATED BY THEM USIN						
			G THE ORIGINALCONSTRUCTION						
			CODE)3.#REMAINING LIFE (RL) CALCULATION,						
			CONSIDERING METAL LOSS AS LINEAR.4.#FOR CML						
			POINT, WHICH ARE IDE						
			NTIFIED WITHIN THE ACCEPTABLE						
			CRITERIA, RE-INSPECTION, RE-EVALUATION						
			SCHEDULE WILL BE PROVIDED.5.#LOCATIONS						
			FALLING SHORT OF ACCEPTAN						
			CE CRITERIA AS PER THE ORIGINALCODE OF						
			CONSTRUCTION PARAMETERS WILL BE						
			TABULATED FOR FFS ASSESSMENT.E.#FURTHER						
			INSPECTION: FI S FOR						
			SERVICE ASSESSMENT1.#FFS LEVEL 1 AND FFS						



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			LEVEL 2 ASSESSMENTS AS APPLICABLE, WILL BECARRIED OUT AS PER API 579 FOR THE SELECTED POINT S FROM INITIALINSPECTION.2.#WITH THE AVAILABLE NDE DATA, FLAW TYPE AND DAMAGE MECHANISM WILL BEIDENTIFIED.3.#FFS ASSESSMENTS WILL BE DONE PRIMARILY FOR THE IDENTIFIED FLAW /DAMAGE MECHANISM.4.#IN ANY CASE, IF THE PRIMARY TYPE OF DAMAGE MECHANISM IS NOT EVIDENT,IT MAY BE NECESSARY TO USE MULTIPLE ASSESSMENT PROCEDURES FROM RELEVANTCODE TO FIND THE DAMAGE MECHANISM AFFECTING THE EQUIPMENT WITH C REDIBLECERTAINTY.5.#THROUGH FFS ASSESSMENT CRITERIA, ONCE IT HAS BEEN ESTABLISHED THATTHE COMPONENT CONTAINING THE FLAW IS ACCEPTABL E AT THE CURRENTCONDITION, THE REMAINING LIFE FOR THE COMPONENT WILL BE DETERMINED.6.#REMAINING LIFE WILL BE						PRICE
			ESTIMATED BASED ON THE						



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			QUALITY OF AVAILABLEINFORMATION, ASSESSMENT LEVEL, AND APPROPRIATE ASSUMPTIONS TO PROVIDE ANADEQUATE SAFETY FACTOR FOR OPERATION UNT IL THE NEXT SCHEDULEDINSPECTION.7.#FFS REPORT CONFIRMING ALL THE STEPS AS PER API 579 ° FLAW / DAMAGECALCULATION WILL BE MADE FOR EA CH ASSESSED COMPONENT.8.#NEXT COURSE OF ACTION / INSPECTION INTERVAL / RERATING PARAMETER IFANY / RETIRING OR REPLACEMENT						PRICE
			RECOMMENDA TIONS AND ALL THE OTHERRECOMMENDATION FOR FUTURE OPERATION SHALL BE INCLUDED IN THE REPORT.9.#A DETAILED REPORT INCLUDING BUT NOT LI MITED TO THE DOCUMENTSMENTIONED UNDER THE TITLE "REPORT" WILL BE ESTABLISHED AS A PART OF THISINSPECTION PROCESS.F.#EXTRA REQUIREMEN TS FROM DEWA:1.#CONSULTANT SHALL PROVIDE THE CV OF THE PROJECT TEAM ALONG WITH THISPROPOSAL FOR DEWA REVIEW. PROJECT						



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			TEAM SHALL HAVE QUALIFIED CORROSIONENGINEERS, PROCESS ENGINEERS AND FFS ANALYSTS WITH SUFFICIENTEXPERIENCE.2.#PHYSICAL BOUNDARY OF THE WORK SCOPE W ITH EXCLUSIONS, IF ANY IS NOTFOUND. IT IS VERY IMPORTANT AND IT SHALL BE AGREED BY DEWA						
			ANDCONSULTANT AND IT SHALL BE AGREED BY DEWA ANDCONSULTANT AND EXPLICITLY MENTIONED IN TH E PROPOSAL.3.#SITE VISIT AND TECHNICAL MEETING IS MANDATORY BEFORE SUBMITTING THEOFFERFOR SITE VISIT AND ORDER EXECUTION, PLEASE CON TACT WITH MR. KUTUB UDDIN,EMAIL: MD.KUTUBUDDIN@DEWA.GOV.AE; CELL# 0551352792 OR MR. AKANINYENEBASSEY UDOH, EMAIL: AKANINYENE.UDOH@DE WA.GOV.AE; CELL# 0504427839						

#### TOTAL AMOUNT IN WORDS:

SPECIAL NOTES / INSTRUCTIONS:

Service for Integrity Inspection on Ammonia vessels and pipes in TESTIAC plant in L1-station.

MATERIAL AND OR SERVICE PROVIDED TO DEWA SHOULD PREFERABLY BE ENERGY EFFICIENT AND ENVIRONMENT FRIENDLY.

TOTAL AMOUNT:

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#### **STANDARD TERMS & CONDITIONS**

1) Prices should be 'DDP' delivery duty paid at DEWA stores.

2) Quotation to be submitted only in local currency U.A.E Dirhams

3) DEWA Standard payment terms is '30 days credit' from the date of acceptance of material

4) No DEWA staff or his or her relatives up to third degree should have ownership or partnership in your company, and your participation in DEWA tenders / RFQs should not constitute a Conflict or perceived Conflict of Interest.

5) The offered product and/ or services in the Quotation, shall be conforming and in accordance with DEWA Energy Management Policy & EnMS Manual.

SUPPLIER'S REMARKS :

SUPPLIER'S SIGNATURE AND STAMP