

REQUEST FOR QUOTATION LOCAL PURCHASE SECTION

RFQ NUMBER : 2412400321
DATE : 05.03.2024
REQ No : 1032305110
REQ TITLE : Integrity Inspection for E-St
DELIVERY LOCATION
CLOSING DATE : 08.03.2024
CLOSING TIME : 10:00:00

SL NO	ITEM CODE	SERVICE ID	DESCRIPTION	QTY	UOM	BRAND/ORIGIN	WARRANTY	UNIT PRICE	TOTAL PRICE
1		ITEM-00001	SCOPE OF WORK INTEGRITY INSPECTION FOR TANK Q7-(A,B,C,D):SCOPE OF SERVICES:THE PURPOSE OF THE INSPECTION IS TO PERFORM INTEGRITY INSPECTION OF STORAGE TANKS AS PER API-653, WHICH IS THE CODE FOR INSPECTION OF OUT OF SERVICE ABOVE GROUND STORAGE TANKS. THE TANK DETAILS ARE AS FOLLOWS:MFO TANK; DIAMETER: 27.5 M; HEIGHT: 13.2 M VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR FOR TANK SHELL, FOUNDATION, BOTTOM, ROOF AND APPURTENANCES; MAGNETIC FLUX LEAKAGE TESTING OF TANK BOTTOM WITH ULTRASONIC PROBE UP / BACKUP FOR ALL THE ACCESSIBLE AREAS IN AUTOMATED/MANUAL MODE AS APPLICABLE. ULTRASONIC SCAN OF TANK SHELL AND ROOF BY CRAWLER OR BY OTHER SUITABLE INSTRUMENTS / GAUGES THROUGH INSPECTION WINDOW / STAIRCASE, AS APPLICABLE; ULTRASONIC SCAN OF ROOF OR	1	AU				

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			ULTRASONIC THICKNESS GAUGING THROUGHINSPECTION WINDOW, WHICHEVER IS APPLICABLE BASED ON ROOF PROFILE;ULTRASONIC THICKNESS GAUGING OF NOZZLES, MANWAYS, PROJECTION PLATES,ROOF NOZZLES, INTERNAL PIPING, HEATING COILS ETC.;PHASED ARRAY ULTRASONIC SCANNING OF CRITICAL ZONES, SUMP PIT,INACCESSIBLE AREAS TO MFL ETC.;TANK SETTLEMENT, PLUMBNESS, ROUNDNESS SURVEY ETC.;FITNESS FOR CONTINUED SERVICE;POST REPAIR INSPECTIONDETAILED REPORTING.API 653 VISUAL INSPECTION:VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR INORDER TO ASSESS GENERAL CONDITION OF FOLLOWING ITEMS;VISUAL INSPECTION OF BOTTOM, PERIPHERY, ANNULAR PLATES, SUMP. VISUALINSPECTION OF SHELL INTERNAL AND EXTERNAL SURFACES, WELD JOINTS FORLEAKAGE, NOZZLES, APPURTENANCES, MAN WAY,						

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			ATTACHMENT STRUCTURE,PLATFORMS ETC.;VISUAL INSPECTION OF ROOF EXTERNAL AND INTERNAL WHEREVER ACCESSIBLE FROMGROUND, SUPPORT COLUMN, RAFTERS, RAILING, NOZZLES, WELDS ETC.;VISUAL INSPECTION F OUNDATION, AREA ETC.;VISUAL INSPECTION OF FLANGED JOINTS REGARDING EVIDENCE OF LEAKS, GASKETDETERIORATION, AND CONDITION OF SERRATIO N FACES (IF ACCESSIBLE);VISUAL INSPECTION OF RAFTERS WHEREVER ACCESSIBLE;VISUAL INSPECTION OF VALVES REGARDING LEAKS, OPERABILITY, A PPARENTCONDITION;MAGNETIC FLUX LEAKAGE TESTING:MAGNETIC FLUX LEAKAGE TESTING SHALL BE CARRIED ON ACCESSIBLE TANK BOTTOMAND ANNULAR P LATES IN ORDER TO ASSESS CONDITION OF TANK BOTTOM FROM SOILSIDE. THIS INSPECTION IS RECOMMENDED AS IT WILL GIVE US A CLEAR PICTUREOF BOTTOM INTEGRITY WHICH IS OTHERWISE NOT						

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			ACCESSIBLE. ALL AREAS IDENTIFIED IN MFL SHALL BE CROSSED CHECKED/VALIDATED WITH ULTRASONIC TESTING. EQUIPMENT USED WILL BE FLOORMAP3DI. PHASED ARRAY ULTRASONIC SCANNING (PAUT): 100% SCANNING OF CRITICAL ZONE AND SUMP PIT, ALL AREAS INACCESSIBLE TO THE FLOORMAP3DI SHALL BE CARRIED OUT IN ORDER TO ASCERTAIN HEALTH IN CRITICAL AREAS WHICH ARE MORE PRONE TO DAMAGE. E. AUTO UT SHELL/ROOF: AUTOMATED UT CRAWLER SHALL BE USED FOR THE THICKNESS GAUGING /CONTINUOUS LINE SCANNING OF SHELL COURSES FROM AT LEAST 4 LOCATIONS/DEGREES (OR MORE, IF REQUIRED) IN ORDER TO IDENTIFY ANY GENERALIZED WALL LOSS UP TO ACCESSIBLE AREA/RAFTERS. EQUIPMENT USED SHALL BE SCORPION DCP UT CRAWLER INSPECTION SYSTEM. ULTRASONIC THICKNESS GAUGING: ULTRASONIC THICKNESS GAUGING SHALL BE CARRIED						

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			D OUT TANK SHELL IN FIRSTCOURSE (SPECIFIC DEGREES UP TO THE ACCESSIBLE HEIGHT) AND FROM STAIRCASE FOR REMAINING COURSES, MAN WAY, NOZZLES, REINFORCEMENT PADS, TANKROOF , ROOF NOZZLES, SUMP, INTERNAL PIPING ETC. THE PURPOSE OF THISTHICKNESS GAUGING IS TO ESTABLISH ACTUAL THICKNESS FOR THE ASSESSMENT OFTANK FOR CORROSION RATE, NEXT INSPECTION INTERVAL, REMAINING LIFE, BYAUTHORIZED INSPECTOR.TANK SETTLEMENT SURVEY:TANK SETTLEMENT SURVEY SHALL BE CARRIED OUT IN ORDER TO IDENTIFYEXCESSIVE SETTLEMENTS IN TANK STRUCTURE, SURVEY S HALL BE CARRIED OUTWITH THE HELP OF OPTICAL REFERENCE LINE METHOD OR EODR LASER METHOD.TANK SHALL BE CHECKED FOR SETTLEMENT, PLANER TILT/DIFFERENTIALSETTLEMENT, OUT OF ROUNDNESS, VERTICALITY AND BOTTOM SETTLEMENT.DATA EVALUATION AND REPORT OF						

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			<p>FINDING:DATA EVALUATI ON SHALL BE CARRIED OUT BY API-653 (ABOVE GROUND STORAGETANK INSPECTOR) AND A PROPER REPORT WILL BE SUBMITTED COVERING ALLASPECTS OF ABOVE GROUND STORAGE TANKS AS PER API-653 AND INCLUDES THEFOLLOWING; DETAILED VISUAL INSPECTION FINDINGS;REFERENCE SKETCHES;A PHOTO GRAPHIC PRESENTATION SHOWING DEFECTIVE AREAS;THICKNESS MEASUREMENT REPORT INCLUDING MAWP, HALF OF REMAINING LIFE,CORROSION RATE;NEXT INSPECTION DATE;FINAL REPORT OF FINDINGS REGARDING RESULTS FOR REPAIR, RE-RATE ORREJECTION;NOTE: HALF OF REMAINING LIFE AND CORROSI ON RATE CALCULATION ARE SUBJECTTO PREVIOUS RECORD OF THICKNESS WITH TIME OF INSPECTION OR ORIGINALTHICKNESS WITH TOTAL SERVICE LIFE. SCOPE OF WORK INTEGRITY INSPECTION FOR TANK Q7-(A,B,C,D):SCOPE OF SERVICES:THE</p>						

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			<p>PURPOSE OF THE INSPECTION IS TO PERFORM INTEGRITY INSPECTION OF STORAGE TANKS AS PER API-653, WHICH IS THE CODE FOR INSPECTION OF OUT OF SERVICE ABOVE GROUND STORAGE TANKS. THE TANK DETAILS ARE AS FOLLOWS: MFO TANK; DIAMETER: 27.5 M; HEIGHT: 13.2 M VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR FOR TANK SHELL, FOUNDATION, BOTTOM, ROOF AND APPURTENANCES; MAGNETIC FLUX LEAKAGE TESTING OF TANK BOTTOM WITH ULTRASONIC PROBE UP / BACKUP FOR ALL THE ACCESSIBLE AREAS IN AUTOMATED/MANUAL MODE AS APPLICABLE. ULTRASONIC SCAN OF TANK SHELL AND ROOF BY CRAWLER OR BY OTHER SUITABLE INSTRUMENTS / GAUGES THROUGH INSPECTION WINDOW / STAIRCASE, AS APPLICABLE; ULTRASONIC SCAN OF ROOF OR ULTRASONIC THICKNESS GAUGING THROUGH INSPECTION WINDOW, WHICHEVER</p>						

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			IS APPLICABLE BASED ON ROOF PROFILE;ULTRASONIC THICKNESS GAUGING OF NOZZLES, MANWAYS, PROJEC TION PLATES,ROOF NOZZLES, INTERNAL PIPING, HEATING COILS ETC.;PHASED ARRAY ULTRASONIC SCANNING OF CRITICAL ZONES, SUMP PIT,INACCESSI BLE AREAS TO MFL ETC.;TANK SETTLEMENT, PLUMBNESS, ROUNDNESS SURVEY ETC.;FITNESS FOR CONTINUED SERVICE;POST REPAIR INSPECTIONDETAILED REPORTING.API 653 VISUAL INSPECTION:VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR INORDER TO ASSESS GENERAL CONDITION OF FOLLOWING ITEMS;VISUAL INSPECTION OF BOTTOM, PERIPHERY, ANNULAR PLATES, SUMP. VISUALINSPECTION OF SHELL INTERNAL AND E XTERNAL SURFACES, WELD JOINTS FORLEAKAGE, NOZZLES, APPURTENANCES, MAN WAY, ATTACHMENT STRUCTURE,PLATFORMS ETC.;VISUAL INSPECTION OF						

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			ROOF EXTERNAL AND INTERNAL WHEREVER ACCESSIBLE FROM GROUND, SUPPORT COLUMN, RAFTERS, RAILING, NOZZLES, WELDS ETC.; VISUAL INSPECTION OF FOUNDATION, AREA ETC.; VISUAL INSPECTION OF FLANGED JOINTS REGARDING EVIDENCE OF LEAKS, GASKET DETERIORATION, AND CONDITION OF SERRATION FACES (IF ACCESSIBLE); VISUAL INSPECTION OF RAFTERS WHEREVER ACCESSIBLE; VISUAL INSPECTION OF VALVES REGARDING LEAKS, OPERABILITY, APPARENT CONDITION; MAGNETIC FLUX LEAKAGE TESTING: MAGNETIC FLUX LEAKAGE TESTING SHALL BE CARRIED ON ACCESSIBLE TANK BOTTOM AND ANNULAR PLATES IN ORDER TO ASSESS CONDITION OF TANK BOTTOM FROM SOILSIDE. THIS INSPECTION IS RECOMMENDED AS IT WILL GIVE US A CLEAR PICTURE OF BOTTOM INTEGRITY WHICH IS OTHERWISE NOT ACCESSIBLE. ALL AREAS IDENTIFIED IN MFL SHALL BE CROSSED CHECKED/VALIDATED WITH						

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			ULTRASONIC STING. EQUIPMENT USED WILL BE FLOORMAP3DI.PHASED ARRAY ULTRASONIC SCANNING (PAUT):100% SCANNING OF CRITICAL ZONE AND SUMP PIT, ALL A REAS INACCESSIBLE TOTHE FLOORMAP3DI SHALL BE CARRIED OUT IN ORDER TO ASCERTAIN HEALTH INCRITICAL AREAS WHICH ARE MORE PRONE TO DAMAG E.AUTO UT SHELL/ROOF:AUTOMATED UT CRAWLER SHALL BE USED FOR THE THICKNESS GAUGING /CONTINUOUS LINE SCANNING OF SHELL COURSES FROM AT LEAST 4LOCATIONS/DEGREES (OR MORE, IF REQUIRED) IN ORDER TO IDENTIFY ANYGENERALIZED WALL LOSS UP TO ACCESSIBLE AREA/RAFTERS. EQUIPM ENT USED SHALL BE SCORPION DCP UT CRAWLER INSPECTION SYSTEM.ULTRASONIC THICKNESS GAUGING:ULTRASONIC THICKNESS GAUGING SHALL BE CARRIE D OUT TANK SHELL IN FIRSTCOURSE (SPECIFIC DEGREES UP TO THE ACCESSIBLE HEIGHT) AND						

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			FROM STAIRCASE FOR REMAINING COURSES, MAN WAY, NOZZLES, REINFORCEMENT PADS, TANKROOF , ROOF NOZZLES, SUMP, INTERNAL PIPING ETC. THE PURPOSE OF THISTHICKNESS GAUGING IS TO ESTABLISH ACTUAL THICKNESS FOR THE ASSESSMENT OFTANK FOR CORROSION RATE, NEXT INSPECTION INTERVAL, REMAINING LIFE, BYAUTHORIZED I						
2		ITEM-00001	SCOPE OF WORK INTEGRITY INSPECTION FOR TANK Q7-(A,B,C,D):SCOPE OF SERVICES:THE PURPOSE OF THE INSPECTION IS TO PERFORM INTEGRITY INSPECTION OFSTORAGE TANKS AS PER API-653, WHICH IS THE CODE FOR INSPECTION OF OUT OFSERVICE ABOVE GROUND STORAGE TANKS. THE TANK DETAILS ARE AS FOLLOWS:MFO TANK; DIAMETER: 27.5 M; HEIGHT: 13.2 MVISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTORFOR TANK SHELL, FOUNDATION, BOTTOM, ROOF AND	1	AU				

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			APPURTENANCES;MAGNETIC FLUX LEAKAGE TESTING OF TANK BOTTOM WITH ULTRASONIC PROVE UP /BACKUP FOR ALL THE ACCESSIBLE AREAS IN AUTOMATED/MANUAL MODE ASAPPLICABLE.ULTRASONIC SCAN OF TANK SHELL AND ROOF BY CRAWLER OR BY OTHER SUITABLEINSTRUMENTS / GAUGES THROUGH INSPECTION WINDOW / STAIRCASE, ASAPPLICABLE;ULTRASONIC SCAN OF ROOF OR ULTRASONIC THICKNESS GAUGING THROUGHINSPECTION WINDOW, WHICHEVER IS APPLICABLE BASED ON ROOF PROFILE;ULTRASONIC THICKNESS GAUGING OF NOZZLES, MANWAYS, PROJECTION PLATES,ROOF NOZZLES, INTERNAL PIPING, HEATING COILS ETC.;PHASED ARRAY ULTRASONIC SCANNING OF CRITICAL ZONES, SUMP PIT,INACCESSIBLE AREAS TO MFL ETC.;TANK SETTLEMENT, PLUMBNESS, ROUNDNESS SURVEY ETC.;FITNESS FOR CONTINUED SERVICE;POST REPAIR INSPECTIONDETAILED						

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			<p>REPORTING.API 653 VISUAL INSPECTION:VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR INORDER TO ASSESS GENERAL</p> <p>CONDITION OF FOLLOWING ITEMS;VISUAL INSPECTION OF BOTTOM, PERIPHERY, ANNULAR PLATES, SUMP. VISUALINSPECTION OF SHELL INTERNAL AND E</p> <p>XTERNAL SURFACES, WELD JOINTS FORLEAKAGE, NOZZLES, APPURTENANCES, MAN WAY, ATTACHMENT STRUCTURE,PLATFORMS ETC.;VISUAL INSPECTION OF</p> <p>ROOF EXTERNAL AND INTERNAL WHEREVER ACCESSIBLE FROMGROUND, SUPPORT COLUMN, RAFTERS, RAILING, NOZZLES, WELDS ETC.;VISUAL INSPECTION F</p> <p>OUNDATION, AREA ETC.;VISUAL INSPECTION OF FLANGED JOINTS REGARDING EVIDENCE OF LEAKS, GASKETDETERIORATION, AND CONDITION OF SERRATIO</p> <p>N FACES (IF ACCESSIBLE);VISUAL INSPECTION OF RAFTERS WHEREVER ACCESSIBLE;VISUAL INSPECTION OF VALVES REGARDING LEAKS,</p>						

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			OPERABILITY, A PPARENTCONDITION;MAGNETIC FLUX LEAKAGE TESTING:MAGNETIC FLUX LEAKAGE TESTING SHALL BE CARRIED ON ACCESSIBLE TANK BOTTOMAND ANNULAR P LATES IN ORDER TO ASSESS CONDITION OF TANK BOTTOM FROM SOILSIDE. THIS INSPECTION IS RECOMMENDED AS IT WILL GIVE US A CLEAR PICTUREOF BOTTOM INTEGRITY WHICH IS OTHERWISE NOT ACCESSIBLE. ALL AREASIDENTIFIED IN MFL SHALL BE CROSSED CHECKED/VALIDATED WITH ULTRASONICTE STING. EQUIPMENT USED WILL BE FLOORMAP3DI.PHASED ARRAY ULTRASONIC SCANNING (PAUT):100% SCANNING OF CRITICAL ZONE AND SUMP PIT, ALL A REAS INACCESSIBLE TOTHE FLOORMAP3DI SHALL BE CARRIED OUT IN ORDER TO ASCERTAIN HEALTH INCRITICAL AREAS WHICH ARE MORE PRONE TO DAMAG E.AUTO UT SHELL/ROOF:AUTOMATED UT CRAWLER SHALL BE USED FOR THE THICKNESS GAUGING						

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			/CONTINUOUS LINE SCANNING OF SHELL COURSES FROM AT LEAST 4LOCATIONS/DEGREES (OR MORE, IF REQUIRED) IN ORDER TO IDENTIFY ANYGENERALIZED WALL LOSS UP TO ACCESSIBLE AREA/RAFTERS. EQUIPM ENT USED SHALL BE SCORPION DCP UT CRAWLER INSPECTION SYSTEM.ULTRASONIC THICKNESS GAUGING:ULTRASONIC THICKNESS GAUGING SHALL BE CARRIE D OUT TANK SHELL IN FIRSTCOURSE (SPECIFIC DEGREES UP TO THE ACCESSIBLE HEIGHT) AND FROM STAIRCASE FOR REMAINING COURSES, MAN WAY, NO ZZLES, REINFORCEMENT PADS, TANKROOF , ROOF NOZZLES, SUMP, INTERNAL PIPING ETC. THE PURPOSE OF THISTHICKNESS GAUGING IS TO ESTABLISH ACTUAL THICKNESS FOR THE ASSESSMENT OFTANK FOR CORROSION RATE, NEXT INSPECTION INTERVAL, REMAINING LIFE, BYAUTHORIZED INSPECTOR.TANK SETTLEMENT SURVEY:TANK SETTLEMENT						

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			SURVEY SHALL BE CARRIED OUT IN ORDER TO IDENTIFY EXCESSIVE SETTLEMENTS IN TANK STRUCTURE, SURVEY SHALL BE CARRIED OUT WITH THE HELP OF OPTICAL REFERENCE LINE METHOD OR EODR LASER METHOD. TANK SHALL BE CHECKED FOR SETTLEMENT, PLANER TILT/DIFFERENTIAL SETTLEMENT, OUT OF ROUNDNESS, VERTICALITY AND BOTTOM SETTLEMENT. DATA EVALUATION AND REPORT OF FINDING: DATA EVALUATION SHALL BE CARRIED OUT BY API-653 (ABOVE GROUND STORAGE TANK INSPECTOR) AND A PROPER REPORT WILL BE SUBMITTED COVERING ALL ASPECTS OF ABOVE GROUND STORAGE TANKS AS PER API-653 AND INCLUDES THE FOLLOWING; DETAILED VISUAL INSPECTION FINDINGS; REFERENCE SKETCHES; A PHOTO GRAPHIC PRESENTATION SHOWING DEFECTIVE AREAS; THICKNESS MEASUREMENT REPORT INCLUDING MAWP, HALF OF REMAINING LIFE, CORROSION RATE; NEXT						

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			INSPECTION DATE;FINAL REPORT OF FINDINGS REGARDING RESULTS FOR REPAIR, RE-RATE ORREJECTION;NOTE: HALF OF REMAINING LIFE AND CORROSI ON RATE CALCULATION ARE SUBJECTTO PREVIOUS RECORD OF THICKNESS WITH TIME OF INSPECTION OR ORIGINALTHICKNESS WITH TOTAL SERVICE LIFE.						
3		ITEM-00001	SCOPE OF WORK INTEGRITY INSPECTION FOR TANK Q7-(A,B,C,D):SCOPE OF SERVICES:THE PURPOSE OF THE INSPECTION IS TO PERFORM INTEGRITY INS PECTION OFSTORAGE TANKS AS PER API-653, WHICH IS THE CODE FOR INSPECTION OF OUT OFSERVICE ABOVE GROUND STORAGE TANKS. THE TANK DETAI LS ARE AS FOLLOWS:MFO TANK; DIAMETER: 27.5 M; HEIGHT: 13.2 MVISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTORFOR TANK SHELL, FOUNDATION, BOTTOM, ROOF AND APPURTENANCES;MAGNETIC FLUX LEAKAGE TESTING OF TANK BOTTOM WITH ULTRASONIC	1	AU				

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			PROVE UP /BACKUP FOR ALL THE ACCESSIBLE AREAS IN AUTOMATED/MANUAL MODE ASAPPLICABLE.ULTRASONIC SCAN OF TANK SHELL AND ROOF BY CRAWLER OR BY OTHER S UITABLEINSTRUMENTS / GAUGES THROUGH INSPECTION WINDOW / STAIRCASE, ASAPPLICABLE;ULTRASONIC SCAN OF ROOF OR ULTRASONIC THICKNESS GAUG ING THROUGHINSPECTION WINDOW, WHICHEVER IS APPLICABLE BASED ON ROOF PROFILE;ULTRASONIC THICKNESS GAUGING OF NOZZLES, MANWAYS, PROJEC TION PLATES,ROOF NOZZLES, INTERNAL PIPING, HEATING COILS ETC.;PHASED ARRAY ULTRASONIC SCANNING OF CRITICAL ZONES, SUMP PIT,INACCESSI BLE AREAS TO MFL ETC.;TANK SETTLEMENT, PLUMBNESS, ROUNDNESS SURVEY ETC.;FITNESS FOR CONTINUED SERVICE;POST REPAIR INSPECTIONDETAILED REPORTING.API 653 VISUAL INSPECTION:VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653						

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			CERTIFIED INSPECTOR INORDER TO ASSESS GENERAL CONDITION OF FOLLOWING ITEMS;VISUAL INSPECTION OF BOTTOM, PERIPHERY, ANNULAR PLATES, SUMP. VISUALINSPECTION OF SHELL INTERNAL AND E XTERNAL SURFACES, WELD JOINTS FORLEAKAGE, NOZZLES, APPURTENANCES, MAN WAY, ATTACHMENT STRUCTURE,PLATFORMS ETC.;VISUAL INSPECTION OF ROOF EXTERNAL AND INTERNAL WHEREVER ACCESSIBLE FROMGROUND, SUPPORT COLUMN, RAFTERS, RAILING, NOZZLES, WELDS ETC.;VISUAL INSPECTION F OUNDATION, AREA ETC.;VISUAL INSPECTION OF FLANGED JOINTS REGARDING EVIDENCE OF LEAKS, GASKETDETERIORATION, AND CONDITION OF SERRATIO N FACES (IF ACCESSIBLE);VISUAL INSPECTION OF RAFTERS WHEREVER ACCESSIBLE;VISUAL INSPECTION OF VALVES REGARDING LEAKS, OPERABILITY, A PPARENTCONDITION;MAGNETIC FLUX LEAKAGE						

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			TESTING:MAGNETIC FLUX LEAKAGE TESTING SHALL BE CARRIED ON ACCESSIBLE TANK BOTTOMAND ANNULAR PLATES IN ORDER TO ASSESS CONDITION OF TANK BOTTOM FROM SOILSIDE. THIS INSPECTION IS RECOMMENDED AS IT WILL GIVE US A CLEAR PICTUREOF BOTTOM INTEGRITY WHICH IS OTHERWISE NOT ACCESSIBLE. ALL AREASIDENTIFIED IN MFL SHALL BE CROSSED CHECKED/VALIDATED WITH ULTRASONIC TESTING. EQUIPMENT USED WILL BE FLOORMAP3DI.PHASED ARRAY ULTRASONIC SCANNING (PAUT):100% SCANNING OF CRITICAL ZONE AND SUMP PIT, ALL AREAS INACCESSIBLE TOTHE FLOORMAP3DI SHALL BE CARRIED OUT IN ORDER TO ASCERTAIN HEALTH INCRITICAL AREAS WHICH ARE MORE PRONE TO DAMAGE. E.AUTO UT SHELL/ROOF:AUTOMATED UT CRAWLER SHALL BE USED FOR THE THICKNESS GAUGING /CONTINUOUS LINE SCANNING OF SHELL COURSES FROM AT						

REQUEST FOR QUOTATION LOCAL PURCHASE SECTION

RFQ NUMBER : 2412400321
DATE : 05.03.2024
REQ No : 1032305110
REQ TITLE : Integrity Inspection for E-St
DELIVERY LOCATION
CLOSING DATE : 08.03.2024
CLOSING TIME : 10:00:00

SL NO	ITEM CODE	SERVICE ID	DESCRIPTION	QTY	UOM	BRAND/ORIGIN	WARRANTY	UNIT PRICE	TOTAL PRICE
			<p>LEAST 4LOCATIONS/DEGREES (OR MORE, IF REQUIRED) IN ORDER TO IDENTIFY ANYGENERALIZED WALL LOSS UP TO ACCESSIBLE AREA/RAFTERS. EQUIPM ENT USED SHALL BE SCORPION DCP UT CRAWLER INSPECTION SYSTEM.ULTRASONIC THICKNESS GAUGING:ULTRASONIC THICKNESS GAUGING SHALL BE CARRIE D OUT TANK SHELL IN FIRSTCOURSE (SPECIFIC DEGREES UP TO THE ACCESSIBLE HEIGHT) AND FROM STAIRCASE FOR REMAINING COURSES, MAN WAY, NOZZLES, REINFORCEMENT PADS, TANKROOF , ROOF NOZZLES, SUMP, INTERNAL PIPING ETC. THE PURPOSE OF THISTHICKNESS GAUGING IS TO ESTABLISH ACTUAL THICKNESS FOR THE ASSESSMENT OFTANK FOR CORROSION RATE, NEXT INSPECTION INTERVAL, REMAINING LIFE, BYAUTHORIZED INSPECTOR.TANK SETTLEMENT SURVEY:TANK SETTLEMENT SURVEY SHALL BE CARRIED OUT IN ORDER TO IDENTIFYEXCESSIVE SETTLEMENTS IN TANK</p>						

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			STRUCTURE, SURVEY S SHALL BE CARRIED OUT WITH THE HELP OF OPTICAL REFERENCE LINE METHOD OR EODR LASER METHOD. TANK SHALL BE CHECKED FOR SETTLEMENT, PLANER TILT/DIFFERENTIAL SETTLEMENT, OUT OF ROUNDNESS, VERTICALITY AND BOTTOM SETTLEMENT. DATA EVALUATION AND REPORT OF FINDING: DATA EVALUATION SHALL BE CARRIED OUT BY API-653 (ABOVE GROUND STORAGE TANK INSPECTOR) AND A PROPER REPORT WILL BE SUBMITTED COVERING ALL ASPECTS OF ABOVE GROUND STORAGE TANKS AS PER API-653 AND INCLUDES THE FOLLOWING; DETAILED VISUAL INSPECTION FINDINGS; REFERENCE SKETCHES; A PHOTO GRAPHIC PRESENTATION SHOWING DEFECTIVE AREAS; THICKNESS MEASUREMENT REPORT INCLUDING MAWP, HALF OF REMAINING LIFE, CORROSION RATE; NEXT INSPECTION DATE; FINAL REPORT OF FINDINGS REGARDING RESULTS FOR REPAIR, RE-RATE						

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			ORREJECTION;NOTE: HALF OF REMAINING LIFE AND CORROSION RATE CALCULATION ARE SUBJECT TO PREVIOUS RECORD OF THICKNESS WITH TIME OF INSPECTION OR ORIGINAL THICKNESS WITH TOTAL SERVICE LIFE.						
4		ITEM-00001	SCOPE OF WORK INTEGRITY INSPECTION FOR TANK Q7-(A,B,C,D):SCOPE OF SERVICES:THE PURPOSE OF THE INSPECTION IS TO PERFORM INTEGRITY INSPECTION OF STORAGE TANKS AS PER API-653, WHICH IS THE CODE FOR INSPECTION OF OUT OF SERVICE ABOVE GROUND STORAGE TANKS. THE TANK DETAILS ARE AS FOLLOWS:MFO TANK; DIAMETER: 27.5 M; HEIGHT: 13.2 M VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR FOR TANK SHELL, FOUNDATION, BOTTOM, ROOF AND APPURTENANCES;MAGNETIC FLUX LEAKAGE TESTING OF TANK BOTTOM WITH ULTRASONIC PROBE UP /BACKUP FOR ALL THE ACCESSIBLE AREAS IN	1	AU				

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			AUTOMATED/MANUAL MODE ASAPPLICABLE.ULTRASONIC SCAN OF TANK SHELL AND ROOF BY CRAWLER OR BY OTHER S UITABLEINSTRUMENTS / GAUGES THROUGH INSPECTION WINDOW / STAIRCASE, ASAPPLICABLE;ULTRASONIC SCAN OF ROOF OR ULTRASONIC THICKNESS GAUG ING THROUGHINSPECTION WINDOW, WHICHEVER IS APPLICABLE BASED ON ROOF PROFILE;ULTRASONIC THICKNESS GAUGING OF NOZZLES, MANWAYS, PROJEC TION PLATES,ROOF NOZZLES, INTERNAL PIPING, HEATING COILS ETC.;PHASED ARRAY ULTRASONIC SCANNING OF CRITICAL ZONES, SUMP PIT,INACCESSI BLE AREAS TO MFL ETC.;TANK SETTLEMENT, PLUMBNESS, ROUNDNESS SURVEY ETC.;FITNESS FOR CONTINUED SERVICE;POST REPAIR INSPECTIONDETAILED REPORTING.API 653 VISUAL INSPECTION:VISUAL INSPECTION SHALL BE CARRIED OUT BY API 653 CERTIFIED INSPECTOR INORDER TO ASSESS GENERAL						

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			CONDITION OF FOLLOWING ITEMS;VISUAL INSPECTION OF BOTTOM, PERIPHERY, ANNULAR PLATES, SUMP. VISUALINSPECTION OF SHELL INTERNAL AND E XTERNAL SURFACES, WELD JOINTS FORLEAKAGE, NOZZLES, APPURTENANCES, MAN WAY, ATTACHMENT STRUCTURE,PLATFORMS ETC.;VISUAL INSPECTION OF ROOF EXTERNAL AND INTERNAL WHEREVER ACCESSIBLE FROMGROUND, SUPPORT COLUMN, RAFTERS, RAILING, NOZZLES, WELDS ETC.;VISUAL INSPECTION F OUNDATION, AREA ETC.;VISUAL INSPECTION OF FLANGED JOINTS REGARDING EVIDENCE OF LEAKS, GASKETDETERIORATION, AND CONDITION OF SERRATIO N FACES (IF ACCESSIBLE);VISUAL INSPECTION OF RAFTERS WHEREVER ACCESSIBLE;VISUAL INSPECTION OF VALVES REGARDING LEAKS, OPERABILITY, A PPARENTCONDITION;MAGNETIC FLUX LEAKAGE TESTING:MAGNETIC FLUX LEAKAGE TESTING SHALL BE CARRIED ON ACCESSIBLE TANK						

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			BOTTOMAND ANNULAR P LATES IN ORDER TO ASSESS CONDITION OF TANK BOTTOM FROM SOILSIDE. THIS INSPECTION IS RECOMMENDED AS IT WILL GIVE US A CLEAR PICTUREOF BOTTOM INTEGRITY WHICH IS OTHERWISE NOT ACCESSIBLE. ALL AREASIDENTIFIED IN MFL SHALL BE CROSSED CHECKED/VALIDATED WITH ULTRASONICTE STING. EQUIPMENT USED WILL BE FLOORMAP3DI.PHASED ARRAY ULTRASONIC SCANNING (PAUT):100% SCANNING OF CRITICAL ZONE AND SUMP PIT, ALL A REAS INACCESSIBLE TOTHE FLOORMAP3DI SHALL BE CARRIED OUT IN ORDER TO ASCERTAIN HEALTH INCRITICAL AREAS WHICH ARE MORE PRONE TO DAMAG E.AUTO UT SHELL/ROOF:AUTOMATED UT CRAWLER SHALL BE USED FOR THE THICKNESS GAUGING /CONTINUOUS LINE SCANNING OF SHELL COURSES FROM AT LEAST 4LOCATIONS/DEGREES (OR MORE, IF REQUIRED) IN ORDER TO IDENTIFY						

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			ANYGENERALIZED WALL LOSS UP TO ACCESSIBLE AREA/RAFTERS. EQUIPM ENT USED SHALL BE SCORPION DCP UT CRAWLER INSPECTION SYSTEM.ULTRASONIC THICKNESS GAUGING:ULTRASONIC THICKNESS GAUGING SHALL BE CARRIE D OUT TANK SHELL IN FIRSTCOURSE (SPECIFIC DEGREES UP TO THE ACCESSIBLE HEIGHT) AND FROM STAIRCASE FOR REMAINING COURSES, MAN WAY, NO ZZLES, REINFORCEMENT PADS, TANKROOF , ROOF NOZZLES, SUMP, INTERNAL PIPING ETC. THE PURPOSE OF THISTHICKNESS GAUGING IS TO ESTABLISH ACTUAL THICKNESS FOR THE ASSESSMENT OFTANK FOR CORROSION RATE, NEXT INSPECTION INTERVAL, REMAINING LIFE, BYAUTHORIZED INSPECTOR.TANK SETTLEMENT SURVEY:TANK SETTLEMENT SURVEY SHALL BE CARRIED OUT IN ORDER TO IDENTIFYEXCESSIVE SETTLEMENTS IN TANK STRUCTURE, SURVEY S HALL BE CARRIED OUTWITH THE HELP OF OPTICAL						

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			REFERENCE LINE METHOD OR EODR LASER METHOD.TANK SHALL BE CHECKED FOR SETTLEMENT, PLANER TILT/DIFFERENTIALSETTLEMENT, OUT OF ROUNDNESS, VERTICALITY AND BOTTOM SETTLEMENT.DATA EVALUATION AND REPORT OF FINDING:DATA EVALUATI ON SHALL BE CARRIED OUT BY API-653 (ABOVE GROUND STORAGETANK INSPECTOR) AND A PROPER REPORT WILL BE SUBMITTED COVERING ALLASPECTS OF ABOVE GROUND STORAGE TANKS AS PER API-653 AND INCLUDES THEFOLLOWING; DETAILED VISUAL INSPECTION FINDINGS;REFERENCE SKETCHES;A PHOTO GRAPHIC PRESENTATION SHOWING DEFECTIVE AREAS;THICKNESS MEASUREMENT REPORT INCLUDING MAWP, HALF OF REMAINING LIFE,CORROSION RATE;NEXT INSPECTION DATE;FINAL REPORT OF FINDINGS REGARDING RESULTS FOR REPAIR, RE-RATE ORREJECTION;NOTE: HALF OF REMAINING LIFE AND CORROSI						

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			ON RATE CALCULATION ARE SUBJECT TO PREVIOUS RECORD OF THICKNESS WITH TIME OF INSPECTION OR ORIGINAL THICKNESS WITH TOTAL SERVICE LIFE.						

TOTAL AMOUNT IN WORDS:

TOTAL AMOUNT:

SPECIAL NOTES / INSTRUCTIONS:

Integrity Inspection for E-Station DFO Tanks Q7-A,B,C,D.

Contact Person:

1. Rashid AL Malek, rashid.almalek@dewa.gov.ae, 0555955899.
2. Saif Alshahien, saif.alshahin@dewa.gov.ae, 0566068888.
3. Jassem AlAli, jassem.alali@dewa.gov.ae, 0504225863.

STANDARD TERMS & CONDITIONS

- 1) Prices should be 'DDP' delivery duty paid at DEWA stores.
- 2) Quotation to be submitted only in local currency U.A.E Dirhams
- 3) DEWA Standard payment terms is '30 days credit' from the date of acceptance of material
- 4) No DEWA staff or his or her relatives up to third degree should have ownership or partnership in your company, and your participation in DEWA tenders / RFQs should not constitute a Conflict or

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perceived Conflict of Interest.

5) The offered product and/ or services in the Quotation, shall be conforming and in accordance with DEWA Energy Management Policy & EnMS Manual.

SUPPLIER'S REMARKS :

SUPPLIER'S SIGNATURE AND STAMP